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IECEE OPERATIONAL DOCUMENT

IEC System of Conformity Assessment Schemes for Electrotechnical Equipment and Components (IECEE System)

Check list for Testing and Calibration Laboratories





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FOREWORD

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History of changes

Date	Brief summary of changes	
2017- 05-17 <u>09-04</u>	The corrections of some editorial changes have been updated. The introduction and clause 5.10.5 have been updated.	

Effective date	Target revision date
2017- 05-17 <u>09-04</u>	2020-05-17

CHECK LIST FOR TESTING AND CALIBRATION LABORATORIES

This check list is based on INTERNATIONAL STANDARD ISO/IEC 17025: 2005, with equivalent numbering. The introduction clauses 1, 2 and 3 of this International Standard are left out in this check list.

Laboratory concerned: (name, address etc.)	That Clarida de loi ou an illo di lock liet.
Date of completion:	Completed by:

Please specify the language of the following documents:		
Document	Language	
Quality Manual		
Quality procedures		
Working Instructions		

Please note: If the language of these documents is not English, at least the Index and Headings must be in English

Legend: Status: Y = YES N = NO N/A = Not applicable

Doc. ref.: Document reference of the relevant laboratory document

4	Management requirements		
Item	-	Status	Doc. ref. / Remarks
4.1	Organization and management		
4.1.1	Is the laboratory or the organization of which it is a part an entity that can be held legally responsible?		
4.1.2	Does the laboratory feel responsibility to carry out its testing and calibration activities in such a way as to meet the requirements of this International Standard and to satisfy the needs of the customer, the regulatory authorities or organisations providing recognition?		
4.1.3	Does the laboratory management system cover work carried out in the laboratory's		
	permanent facilities?		
	at sites away from its permanent facilities?		
	or in associated temporary or mobile facilities?		
4.1.4	If the laboratory is a part of an organization performing activities other than testing and/or calibration, are the responsibilities of key personnel in the organization that have an involvement or influence on the testing and/or calibration activities of the laboratory defined in order to identify potential conflicts of interest?		
		s product	the organisational arrangements should be such that ion, commercial marketing or financing do not adversely its of this International Standard.
	impartial and that it and its personnel are free might influence their technical judgement. The the	from any inition	y laboratory, it should be able to demonstrate that it is undue commercial, financial and other pressures which testing or calibration laboratory should not engage in any se of judgement and integrity in relation to its testing or
4.1.5	Does the laboratory		
	 have managerial and technical personnel with the authority and resources needed to carry out their duties and to identify the occurrence of departures from the quality system or the procedures for performing tests and/or calibrations, and to initiate actions to prevent or minimise such departures (see also 5.2)? 		Means that the laboratory must have all the necessary resources for the operation of its management system. Ensures the implementation, maintenance and improvement of the management system by the laboratory managerial and technical personnel.
	b) have arrangements to ensure that its management and personnel are free from any undue internal or external commercial, financial and other pressures and influences that may adversely affect the quality of their work?		
	c) have policies and procedures to ensure the protection of its customers' confidential information and proprietary rights, including procedures for protecting the electronic storage and transmission of results?		
	d) have policies and procedures to avoid involvement in any activities that would diminish confidence in its competence, impartiality, judgement or operational integrity?		
	e) define the organization and management structure of the laboratory, its place in any parent organization, and the relationships between quality management, technical operations and support services?		
	f) specify the responsibility, authority and interrelationships of all personnel who manage, perform or verify work affecting the quality of the tests and/or calibrations?		

Item		Status	Doc. ref. / Remarks
	g) provide adequate supervision of testing and calibration staff, including trainees, by persons familiar with methods and procedures, and with the assessment of the test or calibration results?		
	h) have the technical management which has overall responsibility for the technical operations and the provisions of the resources needed to ensure the required quality of laboratory operations?		
	i) appoint a member of staff as quality manager (however named) who, irrespective of other duties and responsibilities, shall have defined responsibility and authority for ensuring that the management system is implemented and followed at all times?		
	does the quality manager have direct assess to the highest level of management at which decisions are made on laboratory policy or resources?		
	j) appoint deputies for key managerial personnel such as the quality manager (see note)? Note Individuals may have more than one function a		e impractical to appoint deputies for every function.
	k) ensure that its personnel are aware of the relevance and importance of their activities and how they contribute to the achievement of the objectives of the management system?		The Laboratory must be able to demonstrate how its personnel contribute to the effectiveness of the management system and that each person knows the value of the contribution that they make.
4.1.6	Does the Top management ensure that appropriate communication processes are established within the laboratory and that communication takes place regarding the effectiveness of the management system?		
	,		
4.2			
4.2 4.2.1	Management system Has the laboratory established, implemented and maintained a management system appropriate to the scope of its activities?		
	Management system Has the laboratory established, implemented and maintained a management system appropriate to the		
	Management system Has the laboratory established, implemented and maintained a management system appropriate to the scope of its activities? Has the laboratory documented its policies, systems programs, procedures and instructions to the extension necessary to enable the laboratory to ensure the quality of the test and/or calibration results? Is documentation used in this system communicated to understood by, available to, and implemented by the appropriate personnel?		
	Management system Has the laboratory established, implemented and maintained a management system appropriate to the scope of its activities? Has the laboratory documented its policies, systems programs, procedures and instructions to the extension necessary to enable the laboratory to ensure the quality of the test and/or calibration results? Is documentation used in this system communicated to understood by, available to, and implemented by the		The Laboratory must have clearly stated objectives and ensure they are reviewed during management
4.2.1	Management system Has the laboratory established, implemented and maintained a management system appropriate to the scope of its activities? Has the laboratory documented its policies, systems programs, procedures and instructions to the extension necessary to enable the laboratory to ensure the quality of the test and/or calibration results? Is documentation used in this system communicated to understood by, available to, and implemented by the appropriate personnel? Are the laboratory's management system policies related to quality, including a quality policy statement, defined in a quality manual (however named)? Are the overall objectives established and reviewed		
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Item		Status	Doc. ref. / Remarks
		and may in	The management's commitment to continually improve the effectiveness of the management has to be demonstrated. Include the requirement that tests and/or calibrations shall dis and customers' requirements. When the test and/or
4.2.3	calibration laboratory is part of a larger organizate. Does the Top management provide evidence of commitment to the development and implementation of the management system and continually improving its effectiveness?	ion, some	quality policy elements may be in other documents. Requires the Laboratory to provide evidence of their commitment.
4.2.4	Does the Top management communicate to the organization the importance of meeting customer as well as statutory and regulatory requirements?		Demonstrates the importance of customer relationships and the need to be aware of statutory and regulatory requirements and to communicate this to the Laboratory staff.
4.2.5	Does the quality manual include or make reference to the supporting procedures including technical procedures. Does the quality manual outline the structure of the documentation used in the management system?		
4.2.6	Are the roles and responsibilities of technical management and the quality manager, including their responsibility for ensuring compliance with this International Standard, shall be defined in the quality manual.		
4.2.7	Does the Top management ensure that the integrity of the management system is maintained when changes to the management system are planned and implemented?		Changes to the management system are usually covered at management review. When changes are made it is important to verify if these changes have had the desired effect and not caused other problems. In this way, the integrity of the system is maintained.
4.3	Document control		•
4.3.1	General Has the laboratory established and maintained procedures to control all documents that form part of its management system (internally generated and from external sources), such as regulations, standards, other normative documents, test and/or calibration methods, as well as drawings, software, specifications, instructions and manuals?		
	Note 1 In his context "document" could be policy state books, posters, notices, memoranda, software, hard copy or electronic, and they may be digital,	drawings	rocedures, specifications calibration tables, charts, text, plans, etc. These may be on various media, whether, photographic or written.
4.3.2	Note 2 The control of data related to testing and calibrat Document approval and issue	tion is cov	ered in 5.4.7. The control of records is covered in 4.12
4.3.2.1	Are all documents issued to personnel in the laboratory as part of the management system reviewed and approved for use by authorised personnel prior to issue? Is a master list or an equivalent document control procedure identifying the current revision status and distribution of documents in the management system		
	established and readily available to preclude the use of invalid and/or obsolete documents?		
4.3.2.2	Do the procedures adapted ensure that: a) authorised editions of appropriate documents are available at all locations where operations essential to the effective functioning of the laboratory are performed?		

Item		Status	Doc. ref. / Remarks
	b) documents are periodically reviewed and, where necessary, revised to ensure continuing suitability and compliance with applicable requirements?	5.0.00	
	c) invalid or obsolete documents are promptly removed from all points of issue or use, or otherwise assured against unintended use?		
4.3.2.3	d) obsolete documents retained for either legal or knowledge preservation purposes are suitably marked? Are management system documents generated by the		
	laboratory uniquely identified? Does such identification include the date of issue and/or revision identification, page numbering, the total number of pages or a mark to signify the end of the document,		
4.3.3	and the issuing authority(ies)?		
4.3.3.1	Document changes Are changes to documents reviewed and approved by the same function that performed the original review unless specifically designated otherwise?		
	Do the designated personnel have access to pertinent background information upon which to base their review and approval?		
4.3.3.2	Where practicable, is the altered or new text identified in the document or its appropriate attachments?		
4.3.3.3	If the laboratory's documentation control system allows for the amendment of documents by hand pending the re-issue of documents, are the procedures and authorities for such amendments defined?		
	Are amendments clearly marked, initialled and dated?		
	Is a revised document formally re-issued as soon as practicable?		
4.3.3.4	Are procedures established to describe how changes in documents maintained in computerised systems are made and controlled?		
4.4	Review of Requests, Tenders and Contracts		
4.4.1	Has the laboratory established and maintained procedures for the review of requests, tenders or contracts?		
	Do the policies and procedures for these reviews leading to a contract for testing and/or calibration ensure that:		
	a) the requirements, including the methods to be used are adequately defined, documented and understood? (see 5.4.2)		
	b) the laboratory has the capability and resources to meet the requirements?		
	c) the appropriate test and/or calibration method is selected and capable of meeting the customer's requirements? (see 5.4.2)		
	Are any differences between the request or tender and the contract resolved before any work commences?		
	Is each contract acceptable both to the laboratory and the customer?		
		ould be ta	cted in a practical and efficient manner, and the effect of ken into account. For internal customers, reviews and plified way.
	information resources, and that the laborator performance of the tests and/or calibrations i participation in interlaboratory comparisons or	y's persor n question proficienc	tory possesses the necessary physical, personnel and nel have the skills and expertise necessary for the n. The review may also encompass results of earlier y testing and/or the running of trial test or calibration or to determine uncertainties of measurements, limits of

Item		tatus	Doc. ref. / Remarks
	Note 3 A contract may be any written or oral agreement to	provide	a customer with testing and/or calibration services.
4.4.2	Are records of such reviews, including any significant changes, maintained?		
	Are records maintained of pertinent discussions with a		
	customer relating to the customer's requirements or the results of the work during the period of execution of the		
	contract?		
			d the identification (e.g. the initials) of the person in the k are considered adequate. For repetitive routine tasks,
	the review need be made only at the initial inquiry performed under a general agreement with the or	stage o	or on granting of the contract for on-going routine work er, provided that the customer's requirements remain calibration tasks, a more comprehensive record should
4.4.0	be maintained.		
4.4.3	Does the review also cover any work that is subcontracted by the laboratory?		
4.4.4	Is the customer informed about any deviation from the contract?		
4.4.5	If a contract needs to be amended after the work has		
	commenced, is the same contract review repeated and		
	any amendments communicated to all affected personnel?		
4.5	Subcontracting of tests and calibrations		
4.5.1	Where a laboratory subcontracts work whether because		
	of unforeseen reasons (e.g. workload, need for further		
	expertise or temporary incapacity) or on a continuing basis (e.g. through permanent subcontracting, agency		
	or franchising arrangements), is this work placed with a		
	competent?		
	A competent subcontractor is one that, for example, complies with this International Standard for the work in		
	question.		
4.5.2	Does the laboratory advise the customer of the		
	arrangement in writing and, when appropriate, gain the approval of the customer, preferably in writing?		
4.5.3	Is the laboratory responsible to the customer for the		
	subcontractor's work, except in the case where the		
	customer or a regulatory authority specifies which subcontractor is to be used?		
4.5.4	Does the laboratory maintain a register of all sub-		
	contractors that it uses for tests and/or calibrations and a record of the evidence of compliance with this		
	International Standard for the work in question?		
4.6	Purchasing services and supplies		
4.6.1	Does the laboratory have a policy and procedure(s) for		
	the selection and purchasing of services and supplies it uses that may affect the quality of the tests and/or		
	calibrations?		
	Do procedures exist for the purchase, reception and		
	storage of reagent and laboratory consumable materials		
4.6.2	relevant for the tests and calibrations? Does the laboratory ensure that purchased supplies and		
4.0.2	reagents and consumable materials that may effect the		
	quality of tests and/or calibrations are not used until they		
	have been inspected or otherwise verified as complying with standard specifications or requirements defined in		
	the methods for the tests and/or calibrations concerned?		
	Do the comices and complies used as well as with a self.		
	Do the services and supplies used comply with specified requirements?		
	Are records of actions taken to check compliance maintained?		
4.6.3	Do purchasing documents, for items affecting the quality of laboratory output, contain data describing the services and products ordered?		
	Are these purchasing documents reviewed and approved for technical content prior to release?		
			ise identification, specifications, drawings, inspection est results, the quality required and the management

Item		Status	Doc. ref. / Remarks
4.6.4	Does the laboratory evaluate suppliers of critical	Status	Doc. let. / Nemarks
	consumables, supplies and services which may affect the quality of testing and calibration?		
	Does the laboratory maintain records of these evaluations and list those supplier approved?		
4.7	Service to the customer		
4.7.1	Is the laboratory willing to cooperate with customers or their representatives in clarifying the customer's request and in monitoring the laboratory's performance in relation to the work performed, provided that the laboratory ensures confidentiality to other customers?		This implies that it is not mandatory for the Laboratory to allow customers to verify the customer's request and the Laboratory's performance in relation to the work performed <u>unless</u> confidentiality to other customers can be maintained.
	Note 1 Such cooperation may include: a) providing the customer or the customer's representative witnessing of tests and/or calibrations performed for the customer.		l able access to relevant areas of the laboratory for the
	b) preparation, packaging, and dispatch of test and/or calibration	ation iter	ns needed by the customer for verification purposes.
	Note 2 Customers value the maintenance of good communi- opinions and interpretations based on results. Communication assignments, should be maintained throughout the work. The delays or major deviations in the performance of the tests an	on with t ie labora	he customer, especially in large tory should inform the customer of any
4.7.2	Does the laboratory seek, both positive and negative feedback from its customers? Is the feedback used and analysed to improve the management system, testing and calibration activities and customer service?		Mandatory requirement. For example, a simple questionnaire could be used to obtain this feedback
	Note Examples of the types of feedback include customer sacustomers.	atisfactio	on surveys and review of test or calibration reports with
4.8	Complaints		
	Has the laboratory a policy and procedure for the resolution of complaints received from customers or other parties?		
	Are records maintained of all complaints and of the investigations and corrective actions taken by the laboratory? (see also 4.10)		
4.9	Control of nonconforming testing and/or calibration wo	rk	
4.9.1	Has the laboratory a policy and procedures to be implemented when any aspect of its testing and/or calibration work, or the result of this work, do not conform to its own procedures or the agreed requirements of the customer?		
	Do the policy and procedures ensure that:		
	a) the responsibilities and authorities for the management of nonconforming work are designated and actions (including halting of work and withholding of test reports and calibration certificates, as necessary) are defined and taken when non-conforming work is identified?		
	b) an evaluation of the significance of the non-conforming work is made?		
	c) remedial actions are taken immediately, together with any decision about the acceptability of the nonconforming work?		
	d) where necessary, the customer is notified and work is recalled?		
	e) the responsibility for authorising the resumption of work is defined?		
	activities can occur at various places within the customer complaints, quality control, instrument of	manage alibratio	e management system or with testing and/or calibration ement system and technical operations. Examples are n, checking of consumable materials, staff observations ng, management reviews and internal or external audits.

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Item	When the control of the design	Status	Doc. ref. / Remarks
4.9.2	Where the evaluation indicates that the non-conforming work could recur or that there is doubt about the compliance of the laboratory's operations with its own policies and procedures, are the corrective action		
	procedures given in 4.10 promptly followed?		
4.10	Improvement		
	Does the laboratory continually improve the effectiveness of its management system through the use of the quality policy, quality objectives, audit results, analysis of data, corrective and preventive actions and management review?		
4.44	On what has not less		
4.11	Corrective action		
4.11.1	General		
	Has the laboratory established a policy and procedures and designated appropriate authorities for implementing corrective action when non-conforming work or departures from the policies and procedures in the management system or technical operations have been identified?		Requires the Laboratory to plan, implement and monitor its improvement activities and preventive actions.
	Note A problem with the management system or w through a variety of activities, such as control or reviews, feedback from customers or staff observations.	of non-cor	chnical operations of the laboratory may be identified of norming work, internal or external audits, management
4.11.2	Cause analysis		
	Does the procedure for corrective action start with an investigation to determine the root cause(s) of the problem?		
	cause is not obvious and thus a careful analysis	of all pote oles, sam	alt part in the corrective action procedure. Often the root ential causes of the problem is required. Potential causes ple specifications, methods and procedures, staff skills n.
4.11.3	Selection and implementation of corrective actions		
	Where corrective action is needed, has the laboratory identified potential corrective actions?		
	Does the laboratory select and implement the action(s) most likely to eliminate the problem and to prevent recurrence?		
	Are corrective actions to a degree appropriate to the magnitude of the risk of the problem?		
	Does the laboratory document and implement any required changes resulting from corrective action investigations?		
4.11.4	Monitoring of corrective actions		
	Does the laboratory monitor the results to ensure that the actions they have been taken are effective?		
4.11.5	Additional audits		
	Where the identification of non-conformances or departures casts doubt on the laboratory's compliance with its own policies and procedures, or on its compliance with this International Standard, does the laboratory ensure that the appropriate areas of activity are audited in accordance with 4.13 as soon as possible?		
	additional audit should be necessary only when a		the corrective actions to confirm their effectiveness. An ssue or risk to the business is identified.
4.12	Preventive action		
4.12.1	Are needed improvements and potential sources of non- conformances, either technical or concerning the management system, identified?		
	If preventive action is required, are action plans developed, implemented and monitored, to reduce the likelihood of occurrence of such non-conformances and to take advantage of the opportunities for improvement?		

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Item		Status	Doc. ref. / Remarks	
4.12.2	Do procedures for preventive actions include the	Otatus	Doc. 101. / Remarks	
	initiation of such actions and application of controls to ensure that they are effective?			
	Note 1 Preventive action is a pro-active process to ide identification of problems or complaints.	entify oppo	ortunities for improvement rather than a reaction to the	
	Note 2 Apart from the review of the operational procedures, the preventive action might involve analysis of data, including trend and risk analysis and proficiency testing results.			
4.13	Control of records			
4.13.1	General			
4.13.1.1	Has the laboratory established and maintained procedures for identification, collection, indexing, access, filing, storage, maintenance and disposal of quality and technical records?			
	Do quality records include reports from internal audits and management reviews as well as records of corrective and preventive actions?			
4.13.1.2	Are all records legible and stored and retained in such a			
	way that they are readily retrievable in facilities that provide a suitable environment to prevent damage or deterioration and to prevent loss?			
	Are retention times of records established?			
	Note Records may be in any media, such as hard cop	y or electr		
4.13.1.3	Are all records held secure and in confidence?		In some cases access limited electronically	
4.13.1.4	Does the laboratory have procedures to protect and back-up data records stored electronically and to prevent unauthorised access to or amendment of these records?			
4.13.2	Technical records			
4.13.2.1	Does the laboratory retain records of original observations, derived data and sufficient information to establish an audit trail, calibration records, staff records and a copy of each test report or calibration certificate issued, for a defined period? Do the records for each test or calibration contain sufficient information to facilitate, if possible, identification of factors affecting the uncertainty and to enable the test or calibration to be repeated under			
	conditions as close as possible to the original? Do the records include the identity of personnel responsible for the sampling, performance of each test and/ or calibration and checking of results?			
	Note 1 In certain fields it may be impossible or impraction	able to re	tain records of all original observations.	
	and/or calibrations and which indicate whether	specified ks, check) and information which result from carrying out tests quality or process parameters are achieved. They may sheets, work notes, control graphs, external and internal papers and feedback.	
4.13.2.2	Are observations, data and calculations recorded at the time they are made and identifiable to the specific task?			
4.13.2.3	When mistakes occur in the records, is each mistake crossed out, not erased, made illegible or deleted, and the correct value entered alongside?			
	Are all such alterations to records signed or initialled by the person making the correction?			
	In case of records stored electronically, are equivalent measures taken to avoid loss or change of original data?			
4.14	Internal audits			
4.14.1	Does the laboratory periodically and in accordance with a predetermined schedule and procedure conduct internal audits of its activities to verify that its operations continue to comply with the requirements of the management system and this International Standard?			
	Does the internal audit program address all elements of the management system, including the testing and/or calibration activities?			

Item		Status	Doc. ref. / Remarks
	Is the quality manager responsible to plan and organise audits as required by the schedule and requested by management?		
	Are such audits carried out by trained and qualified personnel who are, wherever resources permit, independent of the activity to be audited?		
	Note The cycle for internal auditing should normally be	e complete	ed in one year.
4.14.2	When audit findings cast doubt on the effectiveness of the operations or on the correctness or validity of the laboratory's test or calibration results, does the laboratory take timely corrective action and notify customers in writing if investigations show that the laboratory results may have been affected?		
4.14.3	Are the area of activity, the audit findings and corrective actions that arise from them recorded?		
4.14.4	Do follow-up audit activities verify and record the implementation and effectiveness of the corrective action taken?		
4.15	Management reviews		
4.15.1	In accordance with a predetermined schedule and procedure, does the laboratory's management conduct a review of the laboratory's management system and testing and/or calibration activities to ensure their continuing suitability and effectiveness, and to introduce necessary changes or improvements?		
	Does the review take account of:		
	• the suitability of policies and procedures?		
	• reports from managerial and supervisory personnel?		
	• the outcome of recent internal audits?		
	corrective and preventive actions?		
	assessment by external bodies?		
	 the result of interlaboratory comparisons or proficiency tests? 		
	the suitability of policies and procedures?		
	• customer feedback?		
	complaints?recommendations for improvement?		
	 other relevant factors such as quality control activities, resources and staff training? 		
	Note 1 A typical period for conducting management re-	iews is one	ce every 12 months.
	Note 2 Results should feed into the laboratory plannin for the coming year.	g system a	nd should include the goals, objectives and action plans
	Note 3 A management review includes consideration of	f related su	bjects at regular management meetings.
4.15.2	Are findings from management reviews and the action arising from them recorded?		
	Does the management ensure that those actions are discharged within an appropriate and agreed time scale?		

5	Technical requirements
Item	Status Doc. ref. / Remarks
5.1	General
5.1.1	Many factors determine the correctness and reliability of the tests and/or calibrations performed by a laboratory. These factors include contributions from: • human factors (5.2), • accommodation and environmental conditions (5.3), • test and calibration methods and method validation (5.4), • equipment (5.5), • measurement traceability (5.6), • sampling (5.7), • the handling of test and calibration items (5.8).
5.1.2	The extent to which these factors contribute to the total measurement uncertainty differs considerably between (types of) tests and between (types of) calibrations. Does the laboratory take account of these factors in developing test and calibration methods and procedures, in the training and qualification of personnel, and in the selection and calibration of the equipment it uses?
5.2	Personnel
5.2.1	Does the laboratory management ensure the competency of all personnel who operate specific equipment, perform tests and/ or calibrations, evaluate results, and sign test reports and calibration certificates? When using staff who are undergoing training, is
	appropriate supervision provided? Are personnel performing specific tasks qualified on the basis of appropriate education, training, experience and/or demonstrated skills, as required?
	Note 1 In some technical areas (e.g. non-destructive testing) it may be required that the personnel performing certain tasks hold personnel certification. The laboratory is responsible for fulfilling specified personnel certification requirements. The requirements for personnel certification might be regulatory, included in the standards for the specific technical field, or required by the customer.
	Note 2 The personnel responsible for the opinions and interpretations included in test reports should, in addition to the appropriate qualifications, training, experience and satisfactory knowledge of the testing carried out, also have: • relevant knowledge of the technology used for the manufacturing of the items, materials, products, etc. tested, or the way they are used or intended to be used, and the defects or degradations which may occur during or in service; • knowledge of the general requirements expressed in the legislation and standards; and • an understanding of the significance of deviations found with regard to the normal use of the items, materials, products, etc. concerned.
5.2.2	Has the management of the laboratory formulated the goals with respect to the education, training and skills of the laboratory personnel?
	Does the laboratory have a policy and procedures for identifying training needs and providing training of personnel?
	Is the training program relevant to the present and anticipated tasks of the laboratory?
	Is the effectiveness of the training actions taken (of the laboratory personnel) evaluated by the management of the laboratory
5.2.3	Does the laboratory use personnel who are employed by, or under contract to, the laboratory?
	Where contracted and additional technical and key support personnel are used, does the laboratory ensure that such personnel are supervised and that they work in accordance with the laboratory's management system?
5.2.4	Does the laboratory maintain current job descriptions for managerial, technical and key support personnel involved in tests and/or calibrations?
	Note Job descriptions can be defined in many ways. As a minimum, the following should be defined:
	 the responsibilities with respect to performing tests and calibrations; the responsibilities with respect to the planning of tests and/or calibrations and evaluation of results; the responsibilities for reporting opinions and interpretations; expertise and experience required; qualifications and training programs; managerial duties.

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5.2.5	Does the management authorise specific personnel to	Status	200. ron / Normaino
0.2.0	perform particular types of sampling, test and/or calibration, to issue test reports and calibration certificates, to give opinions and interpretations and to operate particular types of equipment?		
	Does the laboratory maintain records of the relevant authorisation(s), competence, educational and professional qualifications, training, skills and experience of all technical personnel, including contracted personnel?		
	Is this information readily available and include the date the authorisation and/or competence is confirmed?		
5.3	Accommodation and environmental conditions		
5.3.1	Are the laboratory facilities for testing and/or calibration, including but not limited to energy sources, lighting and environmental conditions, such as to facilitate correct performance of tests and/or calibrations?		
	Does the laboratory ensure that the environmental conditions do not invalidate the results or adversely affect the required quality of any measurement?		
	Is particular care taken when sampling and tests and/or calibrations are undertaken at sites other than a permanent laboratory facility?		
	Are the technical requirements for accommodation and environmental conditions that can affect the results of tests and calibrations documented?		
5.3.2	Does the laboratory monitor, control and record environmental conditions as required by relevant specifications, methods and procedures or where they influence the quality of the results?		
	Is due attention paid, for example, to biological sterility, dust, electromagnetic disturbances, radiation, humidity, electrical supply, temperature, and sound and vibration levels, as appropriate to the technical activities concerned?		
	Are tests and calibrations stopped when the environmental conditions jeopardise the results of the tests and/or calibrations?		
5.3.3	Are there effective separation between neighbouring areas in which there are incompatible activities?		
5.3.4	Are measures taken to prevent cross-contamination? Is access to and use of areas affecting the quality of tests and/ or calibrations controlled?		
	Has the laboratory decided the extent of control based on its particular circumstances?		
5.3.5	Are measures taken to ensure good housekeeping in the laboratory?		
	Are special procedures prepared where necessary?		
5.4	Test and calibration methods and method validation		
5.4.1	General		
	Does the laboratory use appropriate methods and procedures for all tests and/or calibrations within its scope?		
	Do these include sampling, handling, transport, storage and preparation of items to be tested and/or calibrated?		
	Do these, when appropriate, include an estimation of the measurement uncertainty as well as statistical techniques for analysis of test and/or calibration data?		
	Does the laboratory have instructions on the use and operation of all relevant equipment, and on the handling and preparation of items for testing and/or calibration, or both, where the absence of such instructions could jeopardise the results of tests and/or calibrations?		
	Are all instructions, standards, manuals and reference data relevant to the work of the laboratory kept up to date and made readily available to personnel? (see 4.3)		

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	Do deviations from test and calibration methods only occur if the deviations have been documented, technically justified, authorised and accepted by the customer?				
	procedure if these standards are written in a way	ibrations of that they	nised specifications that contain sufficient and concise do not need to be supplemented or rewritten as internal can be used as published by the operating staff in a nentation for optional steps in the method or additional		
5.4.2	Selection of methods				
	Does the laboratory use test and/or calibration methods, including methods for sampling, which meet the needs of the customer and which are appropriate for the tests and/or calibrations it undertakes?				
	Are the methods published in international, regional or national standards preferably used?				
	Does the laboratory ensure that it uses the latest valid edition of the standards unless it is not appropriate or possible to do so?				
	When necessary, is the standard supplemented with additional details to ensure consistent application?				
	When the customer does not specify the method to be used, does the laboratory select appropriate methods that have been published either in international, regional or national standards, or by reputable technical organisations, or in relevant scientific texts or journals, or as specified by the manufacturer of the equipment?				
	If laboratory-developed methods or methods adopted by the laboratory are used, are these appropriate for the intended use and validated?				
	Is the customer informed as to the method chosen?				
	Does the laboratory confirm that it can properly operate standard methods before introducing the tests or calibrations?				
	If the standard method changes, is the confirmation repeated?				
	Does the laboratory inform the customer when the method proposed by the customer is considered to be inappropriate or out of date?				
5.4.3	Laboratory-developed methods				
	Is the introduction of test and calibration methods developed by the laboratory for its own use a planned activity and assigned to qualified personnel equipped with adequate resources?				
	Are plans updated as development proceeds and does it ensure effective communication amongst all personnel involved?				
5.4.4	Non-standardised methods				
	When it is necessary to employ methods not covered by standard methods, are these subject to agreement with the customer and include a clear specification of the customer's requirements and the purpose of the test and/or calibration?				
	Has the method developed been validated appropriately before use?				
	a) appropriate identification;		ould be developed prior to the tests and/or calibrations information:		
	c) description of the type of item to be tested or calibrated; parameters or quantities and ranges to be determined; e) apparatus and equipment, including technical performance requirements; reference standards and reference materials required; environmental conditions required and any stabilisation period needed; description of the procedure, including				
	i) criteria and/or requirements for approval/rejection;				

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	j) data to be recorded and method of analysis and presentation; k) the uncertainty or procedure for estimating uncertainty.				
5.4.5	Validation of methods				
5.4.5.1	Validation is the confirmation by examination and the provision of effective evidence that the particular requirements for a specific intended use are fulfilled.				
5.4.5.2	Does the laboratory validate non-standard methods, laboratory-designed/developed methods, standard methods used outside their intended scope, and amplification and modifications of standard methods to confirm that the methods are fit for the intended use? Is the validation as extensive as is necessary to meet the needs of the given application or field of application?				
	Does the laboratory record the results obtained, the procedure used for the validation, and a statement as to whether the method is fit for the intended use?				
	Note 1 Validation may include procedures for sampling, handling and transportation; Note 2 The techniques used for the determination of the performance of a method should be one of, or a combination of, the following:				
	Note 3 When some changes are made in the validated non-standard methods, the influence of such changes should be documented and, if appropriate, a new validation should be carried out.				
5.4.5.3	Is the range and accuracy of the values obtainable from validated methods (e.g. the uncertainty of the results, detection limit, selectivity of the method, linearity, limit of repeatability and/or reproducibility, robustness against external influences and/or cross-sensitivity against interference from the matrix of the sample/test object), as assessed for the intended use relevant to the customers' needs?				
	Note 1 Validation includes the specification of the requirements, determination of the characteristics of the methods, a check that the requirements can be fulfilled by using the method, and a statement on the validity.				
	Note 2 As method-development proceeds, regular reviews should be carried out to verify that the needs of the customer are still fulfilled. Any changes in requirements requiring modifications to the development plan should be approved and authorised.				
	Note 3 Validation is always a balance between costs, risks and technical possibilities. There are many cases in which the range and uncertainty of the values (e.g. accuracy, detection limit, selectivity, linearity, repeatability, robustness and cross-sensitivity) can only be given in a simplified way due to lack of information.				
5.4.6	Estimation of uncertainty of measurement				
5.4.6.1	Does a calibration laboratory, or a testing laboratory performing its own calibration, have procedures and apply these to estimate the uncertainty of measurement for all calibrations and types of calibrations?				
5.4.6.2	Do testing laboratories have and also apply procedures for estimating uncertainties of measurements?				
	In certain cases the nature of the test method may preclude rigorous, metrologically and statistically valid calculations of uncertainty of measurement. In these cases, does the laboratory at least attempt to identify all the components of uncertainty and make a reasonable estimation and ensure that the form of reporting of the results does not give a wrong impression?				
	Is the reasonable estimation based on knowledge of the performance of the method and on the measurement scope by use of, for example, previous experience and validation data?				
	Note 1 The degree of rigor needed in an estimation of uncertainty of measurement depends on factors such as:				
	Note 2 In those cases where a well-recognised test method specifies limits to the values of the major sources of uncertainty of measurement and specifies the form of presentation of calculated results, the laboratory is considered to have satisfied this clause by following the test method and reporting instructions (see 5.10).				

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5.4.6.3	When estimating the uncertainty of measurement, are all uncertainty components which are of importance in the given situation taken into account by using appropriate methods of analysis?
	Note 1 Sources contributing to the uncertainty include, but are necessarily limited to, the reference standards and reference materials used, methods and equipment used, environmental conditions, properties and condition of the item being tested or calibrated, and the operator.
	Note 2 The predicted long-term behaviour of the tested and/or calibrated item is not normally taken into account when estimating the measurement uncertainty.
	Note 3 For further information, see ISO 5725 and the Guide to the Expression of Uncertainty in Measurement (see bibliography).
5.4.7	Control of data
5.4.7.1	Are calculations and data transfers subject to appropriate checks in a systematic manner?
5.4.7.2	When computers or automated equipment are used for the acquisition, processing, recording, reporting, storage or retrieval of test or calibration data, does the laboratory ensure that:
	a) computer software developed by the user is documented in sufficient detail and is suitable validated as being adequate for use?
	b) procedures are established and implemented for protecting the data; such procedures shall include, but not be limited to, integrity and confidentiality of data entry or collection, data storage, data transmission and data processing?
	c) computers and automated equipment are maintained to ensure proper functioning and are provided with the environmental conditions necessary to maintain the integrity of test and calibration data?
	Note Commercial off-the-shelf software (e.g. word-processing, database and statistical programs) in general use within their designed application range may be considered to be sufficiently validated. However, laboratory software configuration/modifications should be validated as in 5.4.7.2a).
5.5	Equipment
5.5.1	Is the laboratory furnished with all items of sampling, measurement and test equipment required for the correct performance of the tests and/or calibrations (including sampling, preparation of test and/or calibration items, processing and analysis of test and/or calibration data)?
	In those cases where the laboratory needs to use equipment outside its permanent control, does the laboratory ensure that the requirements of this International Standard are met?
5.5.2	Is the equipment and its software used for testing, calibration and sampling capable of achieving the accuracy required and does it comply with specifications relevant to the tests and/or calibrations concerned?
	Are calibration programs established for key quantities or values of the instruments where these properties have a significant effect on the results?
	When received, is equipment (including that used for sampling) calibrated or checked to establish that it meets the laboratory's specification requirements and complies with the relevant standard specifications?
	Is it checked and/or calibrated before use? (see 5.6)
5.5.3	Is equipment operated by authorised personnel? Are up-to-date instructions on the use and maintenance of equipment (including any relevant manuals provided by the manufacturer of the equipment) readily available for use by the appropriate laboratory personnel?
5.5.4	Is each item of equipment and its software used for testing and calibration and significant to the test result, when practicable, uniquely identified?
5.5.5	Are records maintained for each item of equipment and its software significant to the tests and/or calibrations performed?

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V#111	Do these records include at least the following:		
	a) the identity of the item of equipment and its software?		
	b) the manufacturer's name, type identification and serial number or other unique identification?		
	c) checks that equipment complies with the specification? (see 5.5.2)		
	d) the current location, where appropriate?		
	e) the manufacturer's instructions, if available, or reference to their location?		
	f) dates, results and copies of reports and certificates of all calibrations, adjustments, acceptance criteria, and due date of next calibration?		
	g) the maintenance plan, where appropriate, and maintenance carried out to date?		
	h) any damage, malfunction, modification or repair to the equipment?		
5.5.6	Does the laboratory have procedures for safe handling, transport, storage, use and, planned maintenance of measuring equipment to ensure proper functioning and in order to prevent contamination or deterioration?		
	tests, calibrations or sampling.	measuring	equipment is used outside the permanent laboratory for
5.5.7	Is equipment that has either been subjected to over- loading or mishandling, gives suspect results, or has been shown to be defective or outside specified limits, taken out of service?		
	Is such equipment isolated to prevent its use or clearly labelled or marked as being out of service until it has been repaired and shown by calibration or test to perform correctly?		
	Does the laboratory examine the effect of the defect or departure from specified limits on previous tests and/or calibrations and institute the "Control of non-conforming work" procedure? (see 4.9)		
5.5.8	Whenever practicable, is all equipment under the control of the laboratory and requiring calibration labelled, coded or otherwise identified to indicate the status of calibration and the date or expiring criteria when recalibration is due?		
5.5.9	When, for whatever reason, equipment goes outside the direct control of the laboratory, does the laboratory ensure that the function and calibration status of the equipment are checked and shown to be satisfactory before the equipment is returned to service?		
5.5.10	When intermediate checks are needed to maintain confidence in the calibration status of the equipment, are these checks carried out according to a defined procedure?		
5.5.11	Where calibrations give rise to a set of correction factors, does the laboratory have procedures to ensure that		
5.5.12	copies (e.g. computer software) are correctly updated? Is test and calibration equipment, including both hardware and software, safeguarded from adjustments which would invalidate the test and/or calibration results?		
5.6	Measurement traceability		
5.6.1	General		
	Is all equipment used for tests and/or calibrations, including equipment for subsidiary measurements (e.g. for environmental conditions) having a significant effect on the accuracy or validity of the result of the test, calibration or sampling, calibrated before being put into		
	service? Does the laboratory have an established program and procedure for the calibration of its equipment?		
		electing, used as	using, calibrating, checking, controlling and maintaining measurement standards, and measuring and test

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5.6.2	Specific	requirements				
5.6.2.1	Calibrati	on				
5.6.2.1.1	of equip	ration laboratories, is the program for calibration ment designed and operated so as to ensure ibrations and measurements made by the y are traceable to the International System of				
	its own instrume calibratio	calibration laboratory established traceability of measurement standards and measuring nts to the SI by means of an unbroken chain of one or comparisons linking them to the relevant standards of the SI units of measurement?				
		k to SI units achieved by reference to national ment standards?				
	which are represen physical	onal measurement standards primary standards e primary realisations of the SI units or agreed tations of SI units based on fundamental constants or secondary standards which are s calibrated by another national metrology				
	of meas services	sing external calibration services, is traceability surement assured by the use of calibration for laboratories that can demonstrate nce, measurement capability and traceability?				
	laborator the mea complian	calibration certificates issued by these ies contain the measurement result, including surement uncertainty and/or a statement of ce with an identified metrological specification? 5.10.4.2).				
	calibratio demonst traceabili	•				
	laborator standard	calibration certificates issued by these ies show that there is a link to a primary or to a natural constant realising the SI unit by ken chain of calibrations?				
	results ir statemer	alibration certificates contain the measurement acluding the measurement uncertainty and/or a at of compliance with an identified metrological tion (see also 5.10.4.2)?				
	Note 1	calibration certificate bearing an accreditation	n body le	nternational Standard are considered to be competent. A ogo from a calibration laboratory accredited to this sufficient evidence of traceability of the calibration data		
	Note 2					
	Note 3	Calibration laboratories that maintain their of undamental physical constants can claim traccompared, directly or indirectly, with other similar tracking the compared of the control of t	wn prima eability to ar standard	ry standard or representation of SI units based on the SI system only after these standards have been ds of a national metrology institute.		
	Note 4	The term "identified metrological specification" specification the measurements have been unambiguous reference to the specification.	means that compared	at it must be clear from the calibration certificate which with, by including the specification or by giving an		
	Note 5	When the terms "international standard" or "rassumed that these standards fulfil the properties	ational st	tandard" are used in connection with traceability, it is ary standards for realisation of SI units.		
	Note 6	assumed that these standards fulfil the properties of primary standards for realisation of SI units. Note 6 Traceability to national measurement standards does not necessarily require the use of the national metrolog institute of the country in which the laboratory is located.				
	Note 7	If the calibration laboratory wishes or needs to	obtain trad	ceability from a national metrology institute other than in etrology institute that actively participates in the activities		
	Note 8	, , , , , , , , , , , , , , , , , , , ,		y be achieved in several steps carried out by different		
5.6.2.2	Testing	idooratories triat carrueritoristrate traceability.				
5.6.2.2.1	5.6.2.1 a measurir establish	ing laboratories, the requirements given in apply for measuring and test equipment with a functions used, unless it has been ed that the associated calibration uncertainty es little to the total uncertainty of the test result.				

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	When this situation arises, does the laboratory ensure that equipment used can provide the accuracy of measurement needed?		
			be followed depends on the relative contribution of the tion is the dominant factor, the requirement should be
5.6.2.2.2	Where traceability to the SI units of measurement is not possible and/or not relevant, the same requirements for traceability to, for example, certified reference materials, agreed methods and/or consensus standards, are required as for calibration laboratories (see 5.6.2.1.2).		
5.6.3	Reference standards and reference materials		
5.6.3.1	Reference standards		
	Has the laboratory a program and procedure for the calibration of its reference standards?		
	Are reference standards calibrated by a body that can provide traceability as described in 5.6.2.1?		
	Are such reference standards of measurement held by the laboratory used for calibration only and for no other purposes, unless it can be shown that their performance as reference standards would not be invalidated?		
	Are reference standards of measurement calibrated before and after any adjustment?		
5.6.3.2	Reference materials		
	Are reference materials, where possible, traceable to SI units of measurement, or to certified reference materials?		
5000	Are internal reference materials checked as far as is technically and economically practicable?		
5.6.3.3	Intermediate checks		
	If checks are needed to maintain confidence in the calibration status of reference, primary, transfer or working standards and reference materials, are such checks carried out according to defined procedures and schedules?		
5.6.3.4	Transport and storage		
	Has the laboratory procedures for safe handling, transport, storage and use of reference standards and reference materials in order to prevent contamination or deterioration and in order to protect their integrity?		
	Note Additional procedures may be necessary when permanent laboratory for tests, calibrations or sa		standards and reference materials are used outside the
5.7	Sampling	1	
5.7.1	Does the laboratory have a sampling plan and procedures for sampling when it carries out sampling of substances, materials or products for subsequent testing or calibration?		
	Is the sampling plan as well as the sampling procedure available at the location where sampling is undertaken?		
	Are sampling plans, wherever reasonable, based on appropriate statistical methods?		
	Does the sampling process address the factors to be controlled to ensure the validity of the test and calibration results?		
			stance, material or product is taken to provide for testing Sampling may also be required by the appropriate ct is to be tested or calibrated. In certain cases (e.g. but determined by availability.
5.7.2	Note 2 Sampling procedures should describe the sele samples from a substance, material or product to the customer requires deviations, additions or	ction, san o yield the	npling plan, withdrawal and preparation of a sample or required information.
0.7.2	exclusions from the documented sampling procedure, are these recorded in detail with the appropriate sampling data and included in all documents containing test and/or calibration results, and communicated to the appropriate personnel?		

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5.7.3	Does the laboratory have procedures for recording	Otatao	Doc. ref. / Remarks
0.7.0	relevant data and operations relating to sampling that forms part of the testing or calibration that is under taken?		
	Do these records include the sampling procedure used, the identification of the sampler, environmental conditions (if relevant) and diagrams or other equivalent		
	means to identify the sampling location as necessary and, if appropriate, the statistics the sampling procedures are based upon?		
5.8	Handling of test and calibration items	ı	l
5.8.1	Does the laboratory have procedures for the		
	transportation, receipt, handling, protection, storage, retention and/or disposal of test and/or calibration items, including all provisions necessary to protect the integrity of the test or calibration item, and to protect the interests of the laboratory and the customer?		
5.8.2	Does the laboratory have a system for identifying test and/or calibration items?		
	Is the identification retained throughout the life of the item in the laboratory?		
	Is the system designed and operated so as to ensure that items cannot be confused physically, or when referred to in records or other documents?		
	Does the system, if appropriate, accommodate a subdivision of groups of items and the transfer of items within and from the laboratory?		
5.8.3	Upon receipt of the test or calibration item, are abnormalities or departures from normal or specified conditions, as described in the relevant test or calibration method recorded?		
	When there is any doubt as to the suitability of an item for test or calibration, or when an item does not conform to the description provided, or the test or calibration required is not specified in sufficient detail, does the laboratory consult the customer for further instruction before proceeding and records the discussion?		
5.8.4	Does the laboratory have procedures and appropriate facilities for avoiding deterioration, loss or damage to the test or calibration item during storage, handling and preparation?		
	Are handling instructions provided with the item followed?		
	When items have to be stored or conditioned under specified environmental conditions, are these conditions maintained, monitored and recorded?		
	Where a test or calibration item or portion of an item is		
	to be held secure, does the laboratory have arrangements for storage and security that protect the		
	condition and integrity of the secured items or portions concerned?		
	damaged or injured during the handling, testing of	or storing/\	
	factors influencing the test or calibration result, s the samples.	should be	ransport of samples, including information on sampling provided to those responsible for taking and transporting
	Note 3 Reasons for keeping a test or calibration item s complementary tests and/or calibrations to be pe		n be for reasons of record, safety of value, or to enable ater.
5.9	Assuring the quality of test and calibration results		
	Does the laboratory have quality control procedures for monitoring the validity of tests and calibrations under taken?		
5.9.1	Is the resulting data recorded in such a way that trends are detectable and, where practicable, statistical techniques applied to the reviewing of results?		
	Is this monitoring planned and reviewed and include, but not limited to, the following:		
	a) regular use of certified reference materials and/or internal quality control using reference materials?		

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	 b) participation in interlaboratory comparison or proficiency testing programs? 	Ciarac	300.10.17.10.110.110
	c) replicate tests or calibrations using the same or different methods?		
	d) re-testing or re-calibration of retained items? e) correlation of results for different characteristics of an item?		
	Note The selected methods should be appropriate for	the type a	and volume of the work undertaken.
5.9.2	Does the laboratory analyse the quality control data where they are found to be outside predefined criteria, and does the laboratory take planned action to correct the problem and to prevent incorrect results from being reported?		Ensures the quality of test and calibration results and planned action to correct problems if any occur so that any incorrect results are prevented from being reported.
5.10	Reporting the results		
5.10.1	General		
	Are the results of each test, calibration, or series of tests or calibrations (see note 1) carried out by the laboratory reported accurately, clearly, unambiguously and objectively, and in accordance with any specific instructions in the test or calibration methods? Are the results usually reported in a test report or a calibration certificate (see note 1) and include all the		
	calibration certificate (see note 1) and include all the information requested by the customer and necessary for the interpretation of the test or calibration results and all information required by the method used?		
	Is this information normally that required by 5.10.2, 5.10.3 and 5.10.4?		
	In the case of tests or calibrations performed for internal customers, or in the case of a written agreement with the customer, the results may be reported in a simplified way. Is the information listed in 5.10.2 to 5.10.4 which is not reported to the customer readily available in the laboratory which carried out the tests and/or calibrations?		
	Note 1 Test reports and calibration certificates are some	etimes call	led test certificates and calibration reports, respectively.
	·	e issued	as hard copy or by electronic data transfer provided that
5.10.2	Test reports and calibration certificates		
	Unless the laboratory has exceptional reasons for not doing so, does each test report or calibration certificate include at least the following information:		
	a) a title, e.g. "Test Report"/"Calibration Certificate"?		
	b) the name and address of laboratory, and location where the tests and/or calibrations were carried out, if different from the address of the laboratory?		
	c) unique identification of the report or certificate (such as the serial number), and on each page an identification in order to ensure that the page is recognised as a part of the test report or calibration certificate, and a clear identification of the end of the test report or calibration certificate?		
	d) the name and address of the customer? e) identification of the method used? f) a description of, the conditions of, and unambiguous identification of the item(s) tested or calibrated?		
	g) date of receipt of test or calibration item(s) where this is critical to the validity and application of the results, and the date(s) of performance of the test or calibration?		
	h) reference to the sampling plan and procedures used by the laboratory or other bodies where these are relevant to the validity or application of the results?		
	i) the test and calibration results with, where appropriate, the units of measurement?		

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	eq	e name(s), function(s) and signature(s) or uivalent identification of person(s) authorising e test report or calibration certificate?						
	res	nere relevant, a statement to the effect that the sults relate only to the items tested or librated?						
	Note 1	Hard copies of test reports and calibration certipages.	ficates sh	ould also include the page number and total number of				
	Note 2 It is recommended that laboratories include a statement specifying that the test report or calibration certificate shall not be reproduced except in full, without written approval of the laboratory.							
5.10.3	Test reports							
5.10.3.1	In addition to the requirements listed in 5.10.2, do test reports, where necessary for the interpretation of the test results include:							
	tes	viations from, additions to or exclusions from the st method, and information on specific test nditions, such as environmental conditions?						
	co	nere relevant, a statement of compliance/non- mpliance with requirements and/or ecifications?						
		ere applicable, a statement on the estimated certainty of measurement?						
	wh the red	ormation on uncertainty is needed in test reports nen it is relevant to the validity or application of te test results, when a customer's instruction so quires, or when uncertainty affects compliance to specification limit						
		here appropriate and needed opinions and erpretations? (see 5.10.5)						
	sp	ditional information which may be required by ecific methods, customers or groups of stomers						
5.10.3.2	In addition to the requirements listed in 5.10.2 and 5.10.3.1, do test reports containing the results of sampling include the following, where necessary for the interpretation of the test results:							
	a) the	e date of sampling?						
	or ma	ambiguous identification of substance, material product sampled (including the name of the anufacturer, the model or type of designation and rial numbers as appropriate)?						
	c) the	e location of sampling, including any diagrams, etches or photographs?						
	us	reference to the sampling plan and procedure ed?						
	sa tes	tails of any environmental condition during mpling that may affect the interpretation of the st results?						
	sa ad	y standard or other specification for the mpling method or procedure, and deviations, ditions to or exclusions from the specification ncerned?						
5.10.4	Calibration certificates							
5.10.4.1	In addition to the requirements listed in 5.10.2, do calibration certificates include the following, where necessary for the interpretation of calibration results:							
	, the	e conditions (e.g. environmental) under which e calibrations were made that have an influence the measurement results?						
	sta	e uncertainty of measurement and/or a atement of compliance with an identified etrological specification or clauses thereof?						
	,	idence that the measurements are traceable? ee note in 5.6.2.1.1)						

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Item 5.10.4.2	Does the calibration certificate relate only to quantities	Status	Doc. ref. / Remarks				
J. 1U.4.Z	Does the calibration certificate relate only to quantities and the results of functional tests?						
	If a statement of compliance with a specification is made, does this identify which clauses of the specification are met or not met?						
	When a statement of compliance with a specification is made, omitting the measurement results and associated uncertainty, does the laboratory record those results and maintain them for possible future reference?						
	When statements of compliance are made, is the uncertainty of measurement taken into account?						
5.10.4.3	When an instrument for calibration has been adjusted or repaired, are the calibration results before and after adjustment or repair, if available, reported?						
5.10.4.4	Does a calibration certificate (or calibration label) contain any recommendation on the recalibration interval except where this has been agreed with the customer?						
	This requirement may be superseded by legal regulations.						
5.10.5	Opinions and interpretations						
	When opinions and interpretations are included, does the laboratory document the basis upon which the opinions and interpretations have been made?						
	Are opinions ad interpretations clearly marked as such in a test report?						
	Note 1 Opinions and interpretations should not be confused with inspections and product certifications as intended in ISO/IEC 17020 and ISO/IEC 17065.						
	Note 2 Opinions and interpretations included in a test report may comprise, but not be limited, to the following:						
	Note 3 In many cases it might be appropriate to communicate the opinions and interpretations by direct dialogue with the customer. Such dialogue should be written down.						
5.10.6	Testing and calibration results obtained from subcontractors						
	When the test report contains results of tests performed by subcontractors, are these results clearly identified?						
	Does the subcontractor report the results in writing or electronically?						
	When a calibration has been subcontracted, has the laboratory performing the work issued the calibration certificate to the contracting laboratory?						
5.10.7	Electronic transmission of results						
	In the case of transmission of test or calibration results by telephone, telex, facsimile or other electronic or electromagnetic means, are the requirements of this International Standard met? (see also 5.4.7)						
5.10.8	Format of reports and certificates						
	Is the format designed to accommodate each type of test or calibration carried out and to minimise the possibility of misunderstanding or misuse?						
	Note 1 Attention should be given to the lay-out of the test report or calibration certificate, especially with regard to the presentation of the test or calibration data and ease of assimilation by the reader.						
5.10.9	Note 2 The headings should be standardised as far as p Amendments to test reports and calibration certificates	ossible.					
	Are material amendments to a test report or calibration certificate after issue made only in form of a further document, or data transfer, which includes the statement "Supplement to Test Report [or Calibration Certificate], serial number [or as otherwise identified]", or an equivalent form of wording?						
	Do such amendments meet all the requirements of this International Standard?						
	When it is necessary to issue a complete new test report or calibration certificate, is this uniquely identified and contains a reference to the original that it replaces?						

INTERNATIONAL ELECTROTECHNICAL COMMISSION

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